



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4086-200
Job Sheet 202640



Part No: D4086-200

Job Qty: 200 pcs

Part Name: Placard, Max Load



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 11/26/19

Description:

Type: Stock

Note: DWG D4086 REV.D IPP REV:A NEW ISSUE 10-08-09 JLM VERIFIED BY:LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	200 pcs	11/26/19	11/26/19	0.00	0.00	Purchasing - 1		DP NOV 13 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	200 pcs	11/26/19	11/26/19	0.00	0.00	Packaging 2 - 1 - B4B		DP NOV 13 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Container No: S231297



Part: D4086-200

Job No: 202640

Serial No/Batch: S231297

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/13/19

Plex 10/31/19 12:58 PM Dart.lajeunesse.marie

						B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	
						Packaging 2 - 29 - B4B	
						Packaging 2 - 30 - B4B	
						Packaging 2 - 31 - B4B	
						Packaging 2 - 32 - B4B	
						Packaging 2 - 33 - B4B	
						Packaging 2 - 34 - B4B	
						Packaging 2 - 35 - B4B	
						Packaging 2 - 36 - B4B	
120 QC 6	200 pcs	11/26/19	0.00	0.00		QC 6 - 9	
						QC 6 - 68	
						QC 6 - 61	DAS
						QC 6 - 40	81
						QC 6 - 81	9-89
130 Packaging 3-1 - Stock - B4B	200 pcs	11/26/19	0.00	0.00			NOV 19 2019
						Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	DAS
						Packaging 3 - 5 - B4B	ST015 74
						Packaging 3 - 6 - B4B	9-89
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	

					Packaging 3 - 18 - B4B			
					Packaging 3 - 19 - B4B			
					Packaging 3 - 20 - B4B			
					Packaging 3 - 21 - B4B			
					Packaging 3 - 22 - B4B			
					Packaging 3 - 23 - B4B			
					Packaging 3 - 24 - B4B			
					Packaging 3 - 25 - B4B			
					Packaging 3 - 26 - B4B			
					Packaging 3 - 27 - B4B			
					Packaging 3 - 28 - B4B			
					Packaging 3 - 29 - B4B			
					Packaging 3 - 30 - B4B			
					Packaging 3 - 31 - B4B			
					Packaging 3 - 32 - B4B			
					Packaging 3 - 33 - B4B			
					Packaging 3 - 34 - B4B			
					Packaging 3 - 35 - B4B			
					Packaging 3 - 36 - B4B			
140	QC 21 - SA	200	11/26/19	0.00 0.00	QC 21 - SA - 21	DAS		
		pcs			QC 21 - SA - 70	21		
					QC 21 - SA - 53	8-89		
Part Op 100 - (Purchasing) Issue P/O: _____ Manufacture as per Dwg D4086 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) 120 - (QC6- All purchased or subcontracted products) 130 - (Identify as per dwg & Stock Location: _____ no exp: date required plate made from Aluminum) 140 - (QC21- Final Inspection - Work Order Release)						NOV 21 2019		
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
D4086-200P	Placard, Max Load D4086-200	200 pcs (1 ea)	100-Purchasing		S231294			
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
100-Purchasing	D4086-200P	200	0	0	exp. date: 11/13/2020			
Part Specifications								
Specifications could not be found.								



D4088-XXX PLACARD, MAX LOAD
(XXX = ALLOWABLE WEIGHT)

PART NUMBER	LOAD
D4088-185	185 lb / 84 kg
D4088-200	200 lb / 91 kg
D4088-210	210 lb / 95 kg
D4088-215	215 lb / 98 kg
D4088-220	220 lb / 100 kg
D4088-232	232 lb / 105 kg
D4088-243	243 lb / 110 kg

- NOTES:
- 1) MATERIAL: DURABLACK SHEET, 0.020 THICK PER A-A-50271 (MIL-P-5140) OR MIL-STD-15024F, TYPE L OR MIL-STD-130N REF DART SPEC MDUBLK3.020
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) PART NUMBER = D4088-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET. EXAMPLE: D4088-210 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 210 POUNDS (lbs).
 - 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 202640CML5
191031

RELEASED
2018-12-03
2018-10-24

REV.	DESCRIPTION	DATE
D	ADDED -185	18.07.10
C	GENERAL REVISION SEE REVISION B FOR DETAILS. CONTACT INFO ADDED IN ORDER TO REVISION B FROM BASKET LID DRAWINGS. REASON: DURABILITY	17.02.14
B	ADDED -210-215 PLACARDS. REASON: ADDITION OF D350-607-54X BASKET SERIES.	10.08.04
A	NEW ISSUE	10.08.08
DESIGN	JPH	DATE
DRAWN	RF	
CHECKED	VS	
MFG. APPR.	DD	
APPROVED	HS	
DE APPR.	DSW	
DATE	18.07.10	
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWING NO. D4088		
TITLE PLACARD, MAX LOAD		
SHEET 1 OF 1		
SCALE NTS		

APPROVED

Route update only

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev J



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044968**



Supplier: PLP001-VC
P & L Printing
19226 Airport Road
Summerstown
ON
KOC 2EO Canada
Phone: 613-931-1241

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044968

PO Date: 10/31/19

Due Date: 11/14/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pyrm Terms: Net 30

Freight Terms:

Special Comments:

NOV-01-2019

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	202640	D4086-200P	D4086			Placard, Max Load D4086-200 : Various STC's As Per Dwg. D4086 Rev. C	Firmed	-	11/14/19	24 pcs	0 pcs	24 pcs	\$10.50/pcs	\$252.00
						X24				NOV 13 2019				DP
2	202646	D4917-300P	D4917			Placard, Max Load : Various STC's As Per Dwg D4917 Rev. B	Firmed	-	11/14/19	24 pcs	0 pcs	24 pcs	\$10.50/pcs	\$252.00
						X24				NOV 13 2019				DP
Grand Total:													\$504.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 11/1/19 9:16 AM Dart.Lavoie.Chantal



19226 Airport Road
Summerstown, ON
K0C 2E0

Tel.: 613 931-1241
Fax: 613 931-2560

plprinting@bellnet.ca www.plprinting.ca

Packing Slip

Number: 10748

Date: November 06, 2019

Bill To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Ship To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

PO Number	Terms	Ship Via
44968		

Description	Quantity	HST
D4086-200P, Placard, Max Load, Laser etched Durablack 3.15 x 2.5	24.00	✓
D4917-300P, Placard, Max Load, Laser etched Durablack 3.15 x 2.5"	24.00	✓

RECEIVED
NOV 08 2019
DART AEROSPACE LTD.

We do more than just print on paper!

*Whatever we make, we make it the best we possibly can.
We make it as good as if we were going to keep it for ourselves.*

H.S.T. No. 13301 4258

2% INTEREST CHARGED ON OVERDUE ACCOUNTS
PAY BY INVOICE NO STATEMENT WILL BE ISSUED

Thank You



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

CERTIFICATE OF COMPLIANCE

Customer : Dart Aerospace
Address : 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

P.O. # HB044968

ITEM PART NUMBER

DRAWING REQUIREMENT

QTY

1 D4086-200P DWG D4086 REV. C

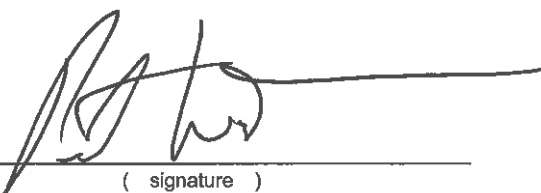
24

2 D4917-300P DWG D4917 REV. B

24

RAW MATERIAL USED DuraBlack DOM 29 March-2019 LOT # 1119-A

P & L PRINTING certifies that all items covered by this document have been inspected and conforms to or exceeds the requirements of the purchase order.


(signature)

Peter Watson

November 6, 2019

(date)